

SAFETY DATA SHEET

Hi-Tork



Section 1. Identification

GHS product identifier : Hi-Tork
Other means of identification : Not available.

Relevant identified uses of the substance or mixture and uses advised against
 Sealant.

Supplier's details : Adaseal International Inc.
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 24 hours/day, 7 days/week

Section 2. Hazards identification

Note: All solid powders are fully encapsulated in the cured and uncured product and are not hazardous in this form.

For this product, the ignition distance test and the flammability test do not apply. Therefore, the final product is non-flammable.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : GASES UNDER PRESSURE - Liquefied gas
 SKIN SENSITIZATION - Category 1
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements

Hazard pictograms :

Signal word : Warning
Hazard statements : Contains gas under pressure; may explode if heated.
 May cause an allergic skin reaction.
 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention : Wear protective gloves. Do not breathe dust. Contaminated work clothing should not be allowed out of the workplace.

Section 2. Hazards identification

- Response** : Get medical attention if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.
- Storage** : Protect from sunlight. Store in a well-ventilated place.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

CAS number/other identifiers

- CAS number** : Not applicable.
- Product code** : Not available.

Ingredient name	%	CAS number	Pure Substance Classification
Siloxanes and Silicones, di-Me Butan-2-one O,O',O''-(vinylsilylidyne)trioxime	10 - 30 1 - 5	63148-62-9 2224-33-1	AQUATIC HAZARD (ACUTE) - Category 3 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (cardiovascular system and haematopoietic system) - Category 2
Carbon black 3-Aminopropyltriethoxysilane	1 - 5 1 - 5	1333-86-4 919-30-2	CARCINOGENICITY - Category 2 FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
1,1-Difluoroethane	1 - 5	75-37-6	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Liquefied gas

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention following exposure or if feeling unwell.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Section 4. First aid measures

- Skin contact** : Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Adverse symptoms may include the following:
 irritation
 redness
- Ingestion** : No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 nitrogen oxides
 halogenated compounds
 carbonyl halides
 metal oxide/oxides
- Special protective actions for fire-fighters** : No special measures are required.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures. Remove contaminated clothing and protective equipment before entering eating areas.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Carbon black	<p>ACGIH TLV (United States, 6/2013). TWA: 3 mg/m³ 8 hours. Form: Inhalable fraction</p> <p>NIOSH REL (United States, 4/2013). TWA: 3.5 mg/m³ 10 hours. TWA: 0.1 mg of PAHs/cm³ 10 hours.</p> <p>OSHA PEL (United States, 2/2013). TWA: 3.5 mg/m³ 8 hours.</p>

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

- Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid. [Paste.]
- Color** : Not available.
- Odor** : Mild.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: 315°C (599°F)
- Burning time** : Not available.
- Burning rate** : Not available.
- Evaporation rate** : <1 (Butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.45
- Solubility** : Insoluble in the following materials: cold water and hot water.
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- SADT** : Not available.
- Viscosity** : Not available.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials.

Section 10. Stability and reactivity

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Siloxanes and Silicones, di-Me	LD50 Oral	Rat	>2000 mg/kg	-
Carbon black	LD50 Oral	Rat	>15400 mg/kg	-
3-Aminopropyltriethoxysilane	LD50 Dermal	Rabbit	4.29 g/kg	-
	LD50 Oral	Rat	1.57 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Siloxanes and Silicones, di-Me	Eyes - Mild irritant	Rabbit	-	1 hours 100 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 µL	-
3-Aminopropyltriethoxysilane	Eyes - Mild irritant	Rabbit	-	24 hours 100 µL	-
	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750 µg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

Classification

Product/ingredient name	OSHA	IARC	ACGIH	NTP
Carbon black	-	2B	A3	-

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Butan-2-one O,O',O''-(vinylsilyldiylidene)trioxime	Category 2	Not determined	cardiovascular system and haematopoietic system

Aspiration hazard

There is no data available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Ingestion.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Section 11. Toxicological information

- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

- General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	117341.8 mg/kg
Dermal	320634.6 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Siloxanes and Silicones, di-Me	Acute LC50 44.5 ppm Fresh water Acute LC50 3160 to 4150 µg/L Fresh water	Daphnia - Daphnia magna - Instar Fish - Ictalurus punctatus	48 hours 96 hours

Persistence and degradability

Section 12. Ecological information

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
3-Aminopropyltriethoxysilane	1.7	3.4	low

Mobility in soil




Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1950	UN1950	UN1950
UN proper shipping name	Aerosols, flammable (each not exceeding 1 L capacity) (1, 1-Difluoroethane)	Aerosols, flammable (each not exceeding 1 L capacity) (1, 1-Difluoroethane)	Aerosols, flammable (each not exceeding 1 L capacity) (1, 1-Difluoroethane)
Transport hazard class(es)	2.1 	2.1 	2.1 
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	Remarks Limited Quantity Exemption	Remarks Limited Quantity Exemption	Remarks Limited Quantity Exemption

AERG : 126

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are listed or exempted.
Clean Air Act (CAA) 112 regulated flammable substances: 1,1-Difluoroethane

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Sudden release of pressure
Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Butan-2-one O,O',O''-(vinylsilylidyne)trioxime	1 - 5	No.	No.	No.	Yes.	Yes.
Carbon black	1 - 5	No.	No.	No.	No.	Yes.
3-Aminopropyltriethoxysilane	1 - 5	Yes.	No.	No.	Yes.	No.

State regulations

Massachusetts : The following components are listed: Limestone; 1,1-Difluoroethane; Carbon black

New York : None of the components are listed.

New Jersey : The following components are listed: Limestone; 1,1-Difluoroethane; Carbon black

Pennsylvania : The following components are listed: Limestone; Carbon black

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Section 15. Regulatory information

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Carbon black	Yes.	No.	No.	No.

International regulations

- International lists** :
- Australia inventory (AICS):** All components are listed or exempted.
 - China inventory (IECSC):** All components are listed or exempted.
 - Japan inventory:** Not determined.
 - Korea inventory:** All components are listed or exempted.
 - Malaysia Inventory (EHS Register):** Not determined.
 - New Zealand Inventory of Chemicals (NZIoC):** All components are listed or exempted.
 - Philippines inventory (PICCS):** All components are listed or exempted.
 - Taiwan inventory (CSNN):** Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

Section 16. Other information

History

- Date of issue mm/dd/yyyy** : 09/30/2014
- Date of previous issue** : 07/15/2014
- Version** : 2
- Revised Section(s)** : 2, 3, 14, 16.
- Prepared by** : KMK Regulatory Services Inc.
- Key to abbreviations** :
- ATE = Acute Toxicity Estimate
 - BCF = Bioconcentration Factor
 - GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 - IATA = International Air Transport Association
 - IBC = Intermediate Bulk Container
 - IMDG = International Maritime Dangerous Goods
 - LogPow = logarithm of the octanol/water partition coefficient
 - MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 - UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.