

# SAFETY DATA SHEET

## 1. Identification

**Product number** 1000012732  
**Product identifier** 8 OZ PRO-LUBE LB 12PK  
**Revision date** 03-25-2016  
**Company information** ADASEAL INTERNATIONAL INC.  
5468 HWY 70 WEST  
WAVERLY, TN 37185 United States  
**Company phone** General Assistance 931-296-2291  
**Emergency telephone US** 1-866-836-8855  
**Emergency telephone outside US** 1-952-852-4646  
**Version #** 03  
**Supersedes date** 12-29-2015  
**Recommended use** Not available.  
**Recommended restrictions** None known.

## 2. Hazard(s) identification

**Physical hazards** Not classified.  
**Health hazards** Acute toxicity, oral Category 4  
Serious eye damage/eye irritation Category 2  
**OSHA defined hazards** Not classified.

### Label elements



**Signal word** None.  
**Hazard statement** Harmful if swallowed. Causes serious eye irritation.  
**Precautionary statement**  
**Prevention** Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection.  
**Response** If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
**Storage** Store away from incompatible materials.  
**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.  
**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 1  
Hazardous to the aquatic environment, long-term hazard Category 1  
**Hazard(s) not otherwise classified (HNOC)** None known.  
**Supplemental information** None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	20 - 40

Chemical name	Common name and synonyms	CAS number	%
Triethanolamine		102-71-6	20 - 40
Aluminum		7429-90-5	1 - 2.5
Graphite		7782-42-5	1 - 2.5
Crystalline Silica		14808-60-7	0.1 - 1
Diethanolamine		111-42-2	0.1 - 1
Mineral Spirits		8052-41-3	0.1 - 1
Other components below reportable levels			40 - 60

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Dry powder. Dry sand. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable dust.
		15 mg/m <sup>3</sup>	Total dust.
Copper (CAS 7440-50-8)	PEL	1 mg/m <sup>3</sup>	Dust and mist.
		0.1 mg/m <sup>3</sup>	Fume.
Mineral Spirits (CAS 8052-41-3)	PEL	2900 mg/m <sup>3</sup>	
		500 ppm	

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Crystalline Silica (CAS 14808-60-7)	TWA	0.3 mg/m <sup>3</sup>	Total dust.
		0.1 mg/m <sup>3</sup>	Respirable.
		2.4 mppcf	Respirable.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Crystalline Silica (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Diethanolamine (CAS 111-42-2)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction and vapor.
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.
Mineral Spirits (CAS 8052-41-3)	TWA	100 ppm	
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>	

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Respirable.
		5 mg/m <sup>3</sup>	Welding fume or pyrophoric powder.
		10 mg/m <sup>3</sup>	Total
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
Crystalline Silica (CAS 14808-60-7)	TWA	0.05 mg/m <sup>3</sup>	Respirable dust.
Diethanolamine (CAS 111-42-2)	TWA	15 mg/m <sup>3</sup>	
		3 ppm	
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m <sup>3</sup>	Respirable.
Mineral Spirits (CAS 8052-41-3)	Ceiling	1800 mg/m <sup>3</sup>	
	TWA	350 mg/m <sup>3</sup>	

### Biological limit values

No biological exposure limits noted for the ingredient(s).

## Exposure guidelines

### US - California OELs: Skin designation

Diethanolamine (CAS 111-42-2)

Can be absorbed through the skin.

### US ACGIH Threshold Limit Values: Skin designation

Diethanolamine (CAS 111-42-2)

Can be absorbed through the skin.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

##### Other

Wear suitable protective clothing.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Wash hands after handling and before eating. Keep away from food and drink.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Not available.

#### Odor

Not available.

#### Odor threshold

Not available.

#### pH

Not available.

#### Melting point/freezing point

Not available.

#### Initial boiling point and boiling range

1822.01 °F (994.45 °C) estimated

#### Flash point

648.9 °F (342.7 °C) estimated

#### Evaporation rate

Not available.

#### Flammability (solid, gas)

Not applicable.

### Upper/lower flammability or explosive limits

#### Flammability limit - lower (%)

1 % estimated

#### Flammability limit - upper (%)

Not available.

#### Explosive limit - lower (%)

Not available.

#### Explosive limit - upper (%)

Not available.

#### Vapor pressure

0.00001 psig @70F estimated

#### Vapor density

Not available.

#### Relative density

Not available.

#### Solubility(ies)

##### Solubility (water)

Not available.

#### Partition coefficient (n-octanol/water)

Not available.

#### Auto-ignition temperature

998.6 °F (537 °C) estimated

#### Decomposition temperature

Not available.

#### Viscosity

Not available.

**Other information**

<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	2.845 estimated

**10. Stability and reactivity**

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Peroxides. Phenols.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Information on toxicological effects**

**Acute toxicity** Harmful if swallowed.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Aluminum (CAS 7429-90-5)		
<b><u>Acute</u></b>		
<b>Inhalation</b>		
LC50	Rat	> 0.888 mg/l, 4 Hours 7.6 mg/l, If <1L: Consumer Commodity Hours
<b>Oral</b>		
LD50	Rat	> 2000 mg/kg
Copper (CAS 7440-50-8)		
<b><u>Acute</u></b>		
<b>Dermal</b>		
LD50	Rat	> 2000 mg/kg, 24 Hours
<b>Inhalation</b>		
LC50	Rat	> 5.11 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	481 mg/kg
Diethanolamine (CAS 111-42-2)		
<b><u>Acute</u></b>		
<b>Oral</b>		
LD50	Rat	1100 mg/kg
Graphite (CAS 7782-42-5)		
<b><u>Acute</u></b>		
<b>Inhalation</b>		
LC50	Rat	> 2000 mg/m3, 4 Hours

Components	Species	Test Results
<b>Oral</b> LD50	Rat	> 2000 mg/kg
Triethanolamine (CAS 102-71-6)		
<b>Acute</b> <b>Dermal</b> LD50	Rabbit	> 2000 mg/kg
<b>Oral</b> LD50	Rat	6400 mg/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Risk of cancer cannot be excluded with prolonged exposure.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Crystalline Silica (CAS 14808-60-7)	If <1L: Consumer Commodity Carcinogenic to humans.
Diethanolamine (CAS 111-42-2)	2B Possibly carcinogenic to humans.
Triethanolamine (CAS 102-71-6)	3 Not classifiable as to carcinogenicity to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**12. Ecological information**

**Ecotoxicity** Very toxic to aquatic life with long lasting effects.

Components	Species	Test Results
Aluminum (CAS 7429-90-5)		
<b>Aquatic</b> Fish	LC50 Rainbow trout, donaldson trout (Oncorhynchus mykiss)	0.16 mg/l, 96 hours
Copper (CAS 7440-50-8)		
<b>Aquatic</b> Algae	IC50 Algae	0 mg/L, 72 Hours
Crustacea	EC50 Daphnia Water flea (Daphnia magna)	0.03 mg/L, 48 Hours 0.036 mg/l, 48 hours
Fish	LC50 Fathead minnow (Pimephales promelas)	0.0319 - 0.0544 mg/l, 96 hours

Components	Species	Test Results
Diethanolamine (CAS 111-42-2)		
<b>Aquatic</b>		
Algae	IC50	Algae 7.8 mg/L, 72 Hours
Crustacea	EC50	Daphnia 55 mg/L, 48 Hours
Fish	LC50	Fathead minnow (Pimephales promelas) 100 mg/l, 96 hours
Triethanolamine (CAS 102-71-6)		
<b>Aquatic</b>		
Algae	IC50	Algae 216 mg/L, 72 Hours
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

Diethanolamine	-1.43
Mineral Spirits	3.16 - 7.15
Triethanolamine	-1

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substances, liquid, n.o.s. (Copper, Aluminum)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	9
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	8, 146, 335, IB3, T4, TP1, TP29
<b>Packaging exceptions</b>	155
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

**IATA**

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substances, liquid, n.o.s. (Copper, Aluminum)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-

**Label(s)** 9  
**Packing group** III  
**Environmental hazards** Yes  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Packaging Exceptions** 155

**IMDG**

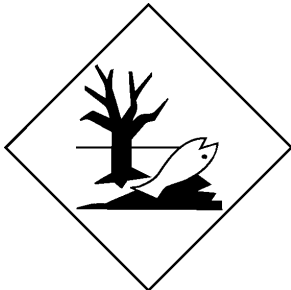
**UN number** UN3082  
**UN proper shipping name** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Copper, Aluminum)  
**Transport hazard class(es)**  
**Class** 9  
**Subsidiary risk** -  
**Label(s)** 9  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** Yes  
**EmS** F-A, S-F  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**DOT; IATA; IMDG**



**Marine pollutant**



**General information** IMDG Regulated Marine Pollutant.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Copper (CAS 7440-50-8) Listed.  
 Diethanolamine (CAS 111-42-2) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.



## Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Copper	7440-50-8	20 - 40
Aluminum	7429-90-5	1 - 2.5
Diethanolamine	111-42-2	0.1 - 1

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Diethanolamine (CAS 111-42-2)

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

## US state regulations

### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum (CAS 7429-90-5)  
Copper (CAS 7440-50-8)  
Crystalline Silica (CAS 14808-60-7)  
Diethanolamine (CAS 111-42-2)  
Mineral Spirits (CAS 8052-41-3)

### US. Massachusetts RTK - Substance List

Aluminum (CAS 7429-90-5)  
Copper (CAS 7440-50-8)  
Crystalline Silica (CAS 14808-60-7)  
Diethanolamine (CAS 111-42-2)  
Graphite (CAS 7782-42-5)  
Mineral Spirits (CAS 8052-41-3)  
Triethanolamine (CAS 102-71-6)

### US. New Jersey Worker and Community Right-to-Know Act

Aluminum (CAS 7429-90-5)  
Copper (CAS 7440-50-8)  
Crystalline Silica (CAS 14808-60-7)  
Diethanolamine (CAS 111-42-2)  
Graphite (CAS 7782-42-5)  
Mineral Spirits (CAS 8052-41-3)  
Triethanolamine (CAS 102-71-6)

### US. Pennsylvania Worker and Community Right-to-Know Law

Aluminum (CAS 7429-90-5)  
Copper (CAS 7440-50-8)  
Crystalline Silica (CAS 14808-60-7)  
Diethanolamine (CAS 111-42-2)  
Graphite (CAS 7782-42-5)  
Mineral Spirits (CAS 8052-41-3)  
Triethanolamine (CAS 102-71-6)

### US. Rhode Island RTK

Aluminum (CAS 7429-90-5)  
Copper (CAS 7440-50-8)  
Diethanolamine (CAS 111-42-2)

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Diethanolamine (CAS 111-42-2)

Listed: June 22, 2012

**International Inventories**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision****Issue date** 08-03-2015**Revision date** 03-25-2016**Version #** 03

**Disclaimer** We cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.